48" x 32" Corner shower unit

Installation Guide and User Manual

Model#: 1JPS009OOO

ATTENTION:

1. Your installation must comply with all local plumbing building codes. Have a qualified tradesman do and/or approve your plumbing installation.
2. Always wear safety goggles and gloves in order to avoid personal injury.
3. Please read and save this guide before using this product. Store the guide in a safe place so you will know where it is when you want to refer to it.

IMPORTANT

Carefully check the unit prior to installation to ensure there is no damage. Do not dispose of any packaging until you are satisfied with this product.

If you have any problems with this product or there are missing or damaged parts, please call toll free:

1-800-459-4409

DO NOT RETURN THE UNIT TO THE PLACE OF PURCHASE BEFORE CALLING THE TOLL FREE NUMBER ABOVE.

PRODUCT FEATURES

Our shower units are manufactured using top quality cast acrylic and are designed for years of comfort and enjoyment.

- Each unit is formed using 3 mm (0.5 in) thick cast acrylic that provides an attractive, easy to clean and maintain, high gloss surface.
- The acrylic surface resists chipping, staining, mold and mildew.
- Heavy duty construction / Reinforced with fire retardant fiberglass / Engineered base with leveling feet for easy installation.
- Tempered safety glass.
- Powder coated aluminum frames provide a very durable finish.

BEFORE YOU START

1. Inspect your unit before proceeding. Check surface for any flaws or damage. Your unit has been manufactured with a cast acrylic sheet providing an extremely durable surface. Once you unpack your unit, check for chips, scratches, cracks, dents or scuff marks. If you notice any damage, do not install. Talk to your retailer where the unit was purchased.
2. Please read instructions carefully and keep for future reference.
3. Protect the entire surface during installation.
4. Make sure the floor structure is capable of supporting 45.5 kgs (100 lbs) per square foot.
5. In all cases the total weight of the unit MUST rest on the floor. No weight should be supported by the skirt or the tiling flange.
6. All holes drilled into the unit must be done from the inside (finished surface) towards the outside (rough surface) and caulked very carefully to form a water-tight barrier.
7. Your installation must comply with all local plumbing codes. Have a qualified tradesman do and/or approve your plumbing installation.

WARNING: Always wear safety goggles and gloves in order to avoid any personal injuries.

TO COMPLETE THE INSTALLATION YOU WILL NEED:

Pipe and fittings according to your installation requirements

Small can of ABS pipe glue

Construction adhesive

Silicone caulking

Mortar or plaster

TOOLS REQUIRED:

Hammer

Phillips screwdriver

Large flat screwdriver

Pencil

Rubber mallet

Wood shims

Drill

Utility knife

Measuring tape

Jig saw

Carpenters level

1/8" drill bit

Carpenter's square

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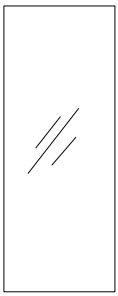
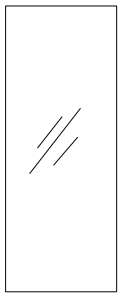
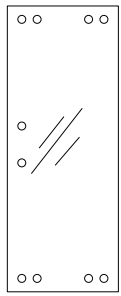
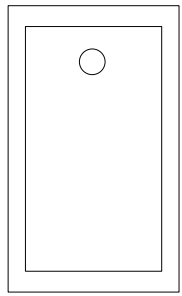
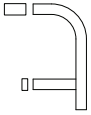
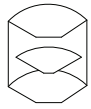
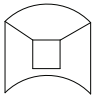
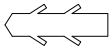
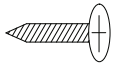
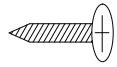
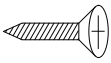
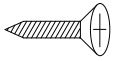
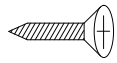
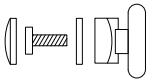
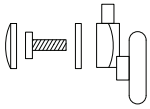
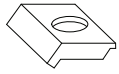
 Large glass panel (1)	 Small glass panel (1)	 Glass door panel (1)	 Shower base (1)

Side frame (2)	Wall frame (2)	Aluminum frame (1)	Long aluminum track (1 top, 1 bottom)	Short aluminum track (1 top, 1 bottom)
Aluminum magnet frame (1)	 Handle (1)	Top corner piece (1)	 Top corner cover (1)	Bottom corner piece (1)
 Bottom corner cover (1)	 Wall anchor (6)	 Stainless steel screws 3.9 mm x 25 mm (14)	Cap A (12)	 Stainless steel screws 3.9 mm x 13 mm (16)
 Stainless steel countersunk screws 3.9 mm x 13 mm (2)	 Stainless steel countersunk screw 5 mm x 25 mm (1)	Magnet strip (1)	Triangular rubber gasket (4)	 Stainless Steel countersunk screws 3.9 mm x 25 mm (5)
Washers (12)	 Double wheel rollers (2)	 Single wheel rollers (2)	Cap B (2)	 Anchor clips (5)

INSTALLATION INSTRUCTIONS

BASE INSTALLATION:

1. If installing in a location where drywall has already been set up, confirm that it is water resistant drywall. Once location of shower enclosure and base has been established and drywall has been confirmed to be water resistant, mark the walls as per Fig.1. If drywall is not the appropriate type, remove from the total area where the shower enclosure is to be installed and skip the next step.

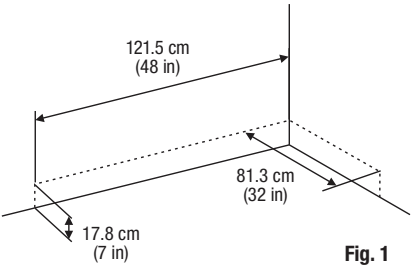


Fig. 1

2. Cut drywall leaving the studs exposed.
3. Mark position of the drain as per Fig. 2. Cut floor with jig saw approximately 12.7 cm (5 in) total diameter.

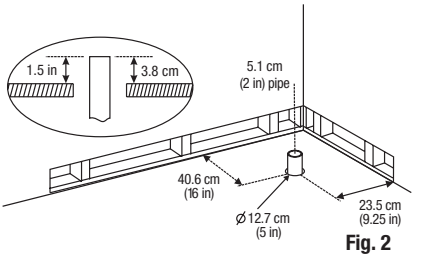


Fig. 2

4. Put base in place and begin leveling by placing carpenter's level, as per Fig 3.
5. Shim the fixed legs as required for leveling so the skirt of the base is 6.35 mm (0.25 in) above the floor as per Fig. 4. Make sure that all legs make contact with the floor and shims. Check level again and that all legs make contact with the floor.

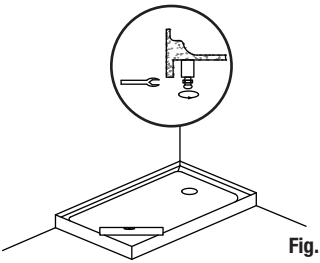


Fig. 3

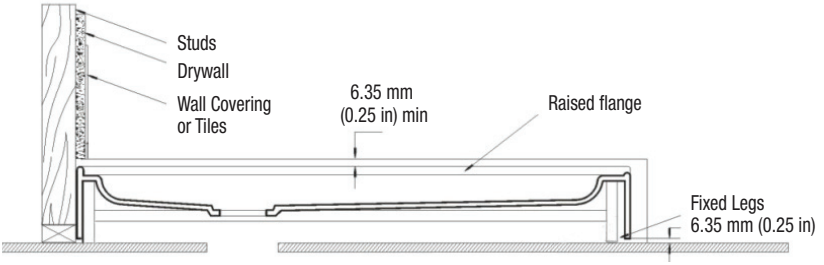


Fig. 4

6. Remove base. Remove strainer and wrench (leave ring and rubber collar in place) from the drain assembly and install drain, as shown in Fig. 5. Apply silicone on the acrylic drain area where the fitting will make contact. Do not over-tighten nut as drain body may warp or break.
7. Secure vertical drain pipe in place, with 3.8 cm (1.5 in) exposed above floor level (see Fig. 6).
8. Shower base must be set in a bed of mortar. Lay the mortar in the areas where the metallic frame is located. 5.1 cm (2 in) of clearance should be left around the drain pipe hole.
9. Lubricate the exposed pipe and the inside rubber collar of drain with soapy water. Set the base into place making sure the pipe fits into the collar and that the mortar squeezes up around the frame as shown in Fig. 7. Check level and be sure that the unit is resting very firmly on the floor.

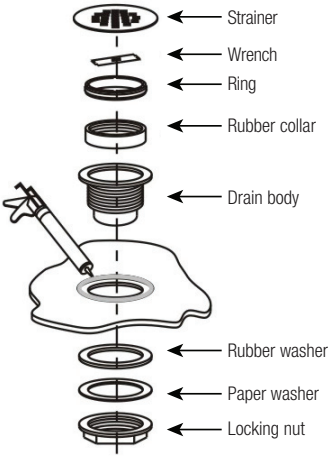


Fig. 5

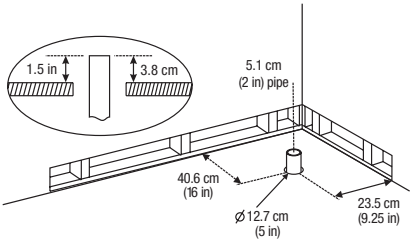


Fig. 6

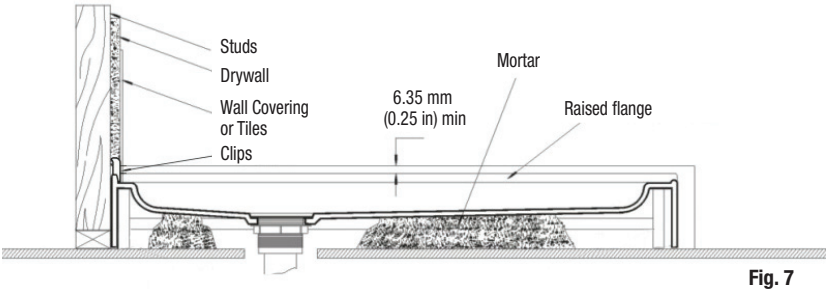


Fig. 7

10. Check that the drain pipe fits properly in the drain. Secure anchoring clips using 3.9 mm x 25 mm (0.5 in x 1 in) countersunk stainless steel screws as shown in Fig. 8.
11. To ensure a watertight seal between the collar and the pipe, tighten the drain ring using the wrench provided and a large flat screwdriver (see Fig. 9). Do not over-tighten as drain may warp or crack. Insert strainer into position.
12. Replace water resistant drywall leaving a 6.35 mm (0.25 in) gap between the top flange and the drywall. Run a bead of silicone caulking around the joint between the top flange and the drywall.
13. Run a bead of silicone between the floor and the shower enclosure. Install flooring to 3.2 mm (0.125 in) from the shower enclosure. Run a bead of silicone between flooring and shower enclosure.
14. Replace or install new wall covering (tiles, marble, etc.) so that the wall covering is 3.2 mm (0.125 in) over the deck of the shower base covering all the clips and drywall opening. Run a bead of silicone between the wall covering and the shower base.

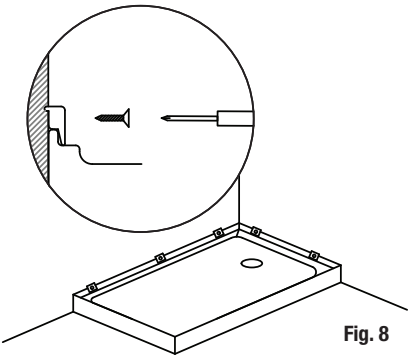


Fig. 8

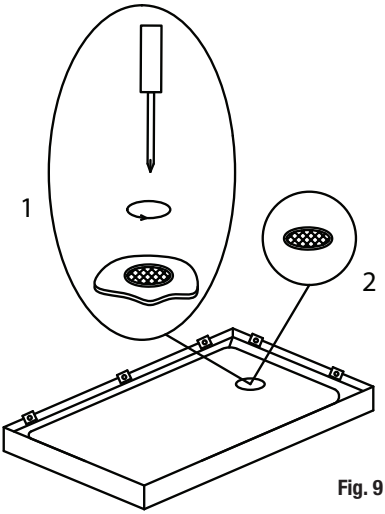


Fig. 9

FRAME AND GLASS PANEL INSTALLATION

Put wall frame on the shower base with 20 mm (0.79 in) distance from the edge of base. Using a pencil, mark the hole positions on the wall through holes on wall frame (Fig. 10).

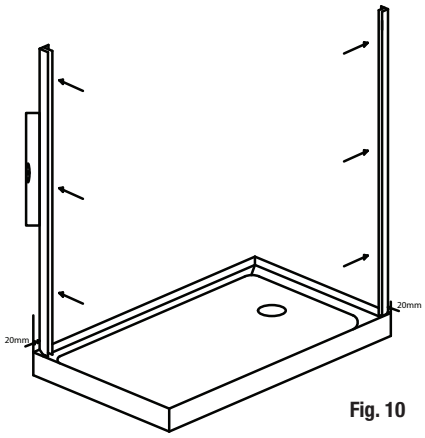


Fig. 10

Remove the wall frame, drill holes into the wall where you indicated with pencil marks (Fig. 11).

Repeat procedure on the other wall frame.

Put six wall anchors in to each of the six drilled wall holes.

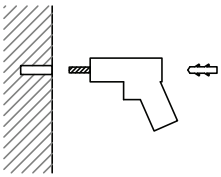


Fig. 11

Replace the wall frame and secure with wall using six washers and six 3.9 mm x 25 mm (0.15 in x 1 in) screws. Cover screw heads with six A caps (Fig. 12).

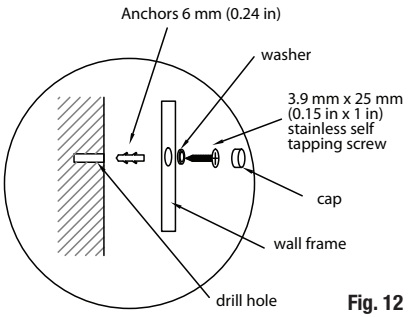


Fig. 12

Attach side frames to the top and bottom tracks as shown, using eight 3.9 mm x 25 mm (0.15 in x 1 in) (2 for the top on each side, and 2 for the bottom on each sides) (Fig. 13).

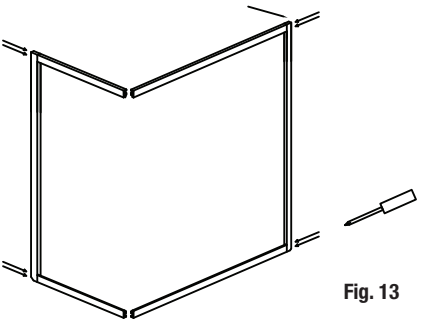


Fig. 13

Connect the corner pieces (1 on the top and 1 on the bottom) joining both sides of the top and bottom tracks. Secure with eight 3.9 mm x 13 mm (0.15 in x 0.5 in) screws. The door frame is now ready (Fig. 14).

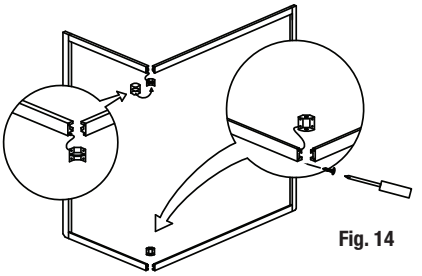


Fig. 14

Attach frame and track assembly to two side wall frames. Secure it using six washers and six 3.9 mm x 13 mm (0.15 in x 0.5 in) screws. Cover screw heads with six A caps (Fig. 15).

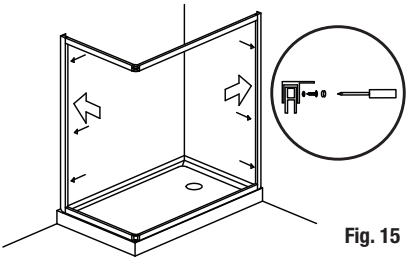


Fig. 15

Insert the large glass panel into the side frame of the shorter side of the tray.

Insert small glass panel into the side frame of the longer side of the tray (Fig. 16).

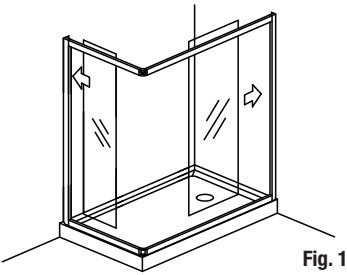


Fig. 16

Slide the aluminum frame onto the small glass panel. Secure the frame at the top and bottom tracks using two 3.9 mm x 13 mm (0.15 in x 0.5 in) countersunk screws (Fig. 17).

Slide the aluminum magnet frame onto the large glass panel. Secure the frame at the top and bottom tracks using two 3.9 mm x 13 mm (0.15 in x 0.5 in) countersunk screws and covering the screw heads with two B caps.

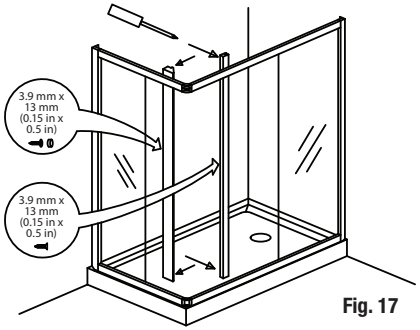


Fig. 17

Attach the top corner cover to the top corner (Fig. 18).

Attach the bottom corner to the shower base using a 5 mm x 25 mm (0.2 in x 1 in) screw. Cover the bottom corner piece with the bottom corner cover.

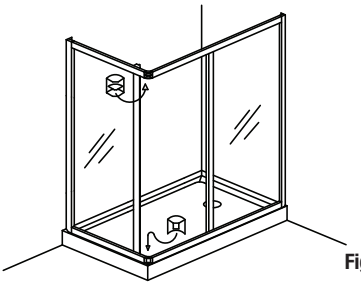


Fig. 18

Insert four triangular rubber gaskets into the gaps between glass and the aluminum frame at both sides. Using a small piece of wood and rubber mallet, carefully tap the gaskets into the gaps and make sure they are securely in place. Be careful not to break or scratch the glass (Fig. 19).

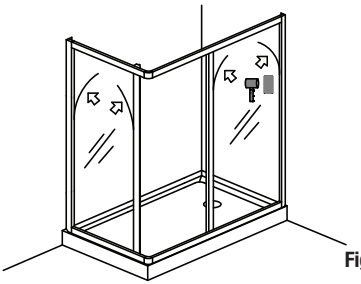


Fig. 19

DOOR INSTALLATION:

Install double wheel rollers onto the glass door panel through the holes in the top of the panel as shown. Install the single wheel rollers on the bottom of the glass door panel in the same way (Fig. 20).

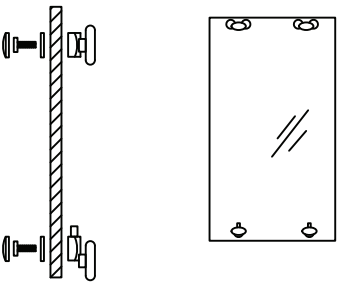


Fig. 20

Attach the door handle as shown. Loosen the screws on the handle and thread them back through the holes in the glass door panel. Carefully tighten both screws (Fig. 21).

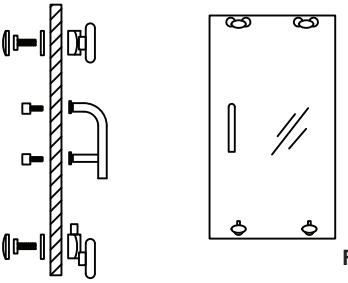


Fig. 21

Attach the magnetic strip to the door on the long edge close to the handle. Use a rubber mallet to carefully make sure the strip is fully inserted (Fig. 22).

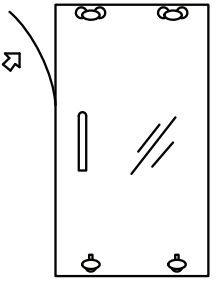


Fig. 22

Apply a bead of silicon wherever edges meet; where the glass meets the frame, where the frame meets the tray, etc (Fig. 23).

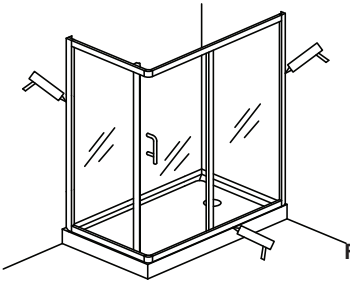


Fig. 23

CLEANING AND MAINTENANCE

To maintain the smooth, high gloss surface of your shower enclosure, follow these tips:

Use common household cleaners (non-abrasive) or a mild liquid dish washing detergent. Rinse well and dry with a clean cloth.

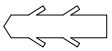
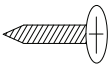
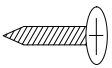
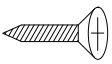
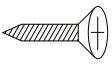
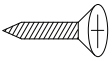
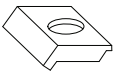
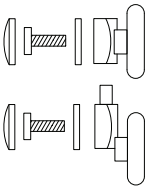
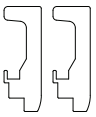
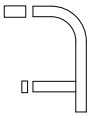
Do not allow your acrylic surface to come into contact with products such as acetone (nail polish remover), nail polish, dry cleaning solution, lacquer thinners, gasoline, pine oil, etc.

Remove dust and dry dirt with a soft, damp cloth.

Clean grease, oil, paint and ink stains with isopropyl (rubbing alcohol). Immediately rinse with water after removal of stain.

Avoid using razor blades or other sharp instruments that might fall and scratch the surface.

REPLACEMENT PARTS

Part #		Description	Qty
JPSHW005		Anchor	6
		3.9 mm x 13 mm (0.15 in x 0.5 in) Stainless steel screws	16
		3.9 mm x 25 mm (0.15 in x1 in) Stainless steel screws	14
		A Caps	12
		B Caps	2
		Washers	12
		3.9 mm x 13 mm (0.15 in x 0.5 in) Stainless steel screws (countersunk)	2
		5 mm x 25 mm (0.2 in x 1 in) Stainless steel screw (countersunk)	1
JPSAB001		3.9 mm x 25 mm (0.15 in x1 in) Stainless steel screws (countersunk)	5
		Anchor clips	5
JPSDR002		Double wheel and single wheel rollers	2 sets of 2
JPSAT005		Aluminum tracks (long and short)	2 sets of 2
JPSDH005		Door handle	1

If you are missing or require replacement parts, please call customer service at 1-800-459-4409. Identify your required part(s) and have the replacement part number ready when you call.

ONE YEAR GUARANTEE

Your shower unit is warranted to the original purchaser to be free of defects in material and workmanship for one (1) year from the date of purchase. This warranty does not extend to commercial or institutional use or installation. Warranty service should be arranged through the point of purchase. The purchaser is responsible for transporting the unit to and from the point of purchase. Incidental repairs that would involve a minimum of time and effort on behalf of the purchaser will not be considered warranty work and no compensation will be deemed forthcoming. Any failure of the unit that is not traceable to a defect in material or workmanship is not covered by this warranty. These non-warrantable items include, but are not limited to:

- Change in colour or finish due to chemical usage.
- The use of abrasive cleansers on the acrylic surface.
- Unit not properly installed in accordance with manufacturers instructions.
- Damage caused during shipping, handling or installation (eg. Cracks, chips, scratches).
- Operating, maintenance, safety guidelines not being followed.
- Any alterations to the unit.
- Damage to the unit as a result of accidental impact, fire, flood, freezing, normal wear.
- Stress cracks caused by forced connections, over-tightened overflow plate, inadequate support, standing on tub ledge.
- Scratches, chips, cracks or holes caused due to shipping, storage or installation.

A thorough inspection must be made at time of pick up or delivery. If the unit is damaged a claim must be made with the carrier. Report any damage promptly and prior to installation. Quality Craft Ltd. will not be held liable for any freight damage or damage caused by leaks due to freight damage. Inspection prior to installation is the responsibility of the installer, contractor or user. Quality Craft Ltd. will not be liable for failures or damage that could have been discovered or avoided by proper inspection and testing. Quality Craft Ltd. will not be held liable for damages resulting from the improper fit or installation of products not supplied by this company. Quality Craft Ltd. will not be held liable for loss of use of unit, inconvenience, costs incurred for labour, materials, removal and installation of replacement units or any other incidental or consequential damages.

Costs relating to obtaining access for repair or replacement are the responsibility of the user. Under no circumstance shall Quality Craft Ltd. or any of its representatives be held liable for injury to any persons or damage to any property.

Quality Craft Ltd. obligations shall be limited to the repair or replacement of a unit (at our option) that may prove, by our sole examination, to be defective under normal use and service during the warranty period. The Company may issue credit in the amount of the invoice value of the defective product (or a percentage of it according to use) in lieu of repair or replacement.

All replacements FOB Quality Craft Ltd. nearest service depot.

Quality Craft Ltd. warranty is non-transferable and shall be voided if the unit is removed from its initial installation or if it is not installed following the manufacturer's specifications. This warranty shall not apply to any product that has been subject to accident, alteration, misuse, abnormal chemical conditions. This warranty is made in lieu of all other warranties expressed or implied. No other warranty, expressed or implied, is assumed or will be assumed.

WARRANTY CLAIM PROCEDURE

If a claimable defect occurs, please fill out a claim form through our website at: www.qualitycraft.com or contact our customer service department at 1-800-459-4409 (8:30 am to 5 pm EST).

Before you make your claim call, please make sure you have:

1. The description of the shower unit
2. Proof of sale
3. Details regarding the defect
4. Name and address of the owner and installer.

Claims must be filled out in writing and returned within six (6) months of appearance of defect. Failure to comply with this stipulation will make the warranty null and void. We reserve the right to a thirty-day (30) delay following receipt of claim in which to inspect the product. We assume no responsibility for labor costs or removing/replacing a previously installed product or transportation or return of a product.

Imported by:
QUALITY CRAFT KITCHEN AND BATH
Laval, QC Canada H7C 0A5
Tel: 1-800-459-4409
www.qualitycraft.com